

**Harvatek Surface Mount LED Data Sheet
HT-191NB-5312**

Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
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DISCLAIMER	3
PRODUCT SPECIFICATIONS	4
ATTENTION: ELECTROSTATIC DISCHARGE (ESD) PROTECTION	5
LABEL SPECIFICATIONS	6
PRODUCT CHARACTERISTICS	8
ABSOLUTE MAXIMUM RATINGS	8
ELECTRO-OPTICAL CHARACTERISTICS	8
PACKAGE OUTLINE DIMENSION	8
RECOMMENDED SOLDERING PATTERN FOR REFLOW SOLDERING	8
CHARACTERISTIC CURVES	9
RADIATION PATTERN	9
PACKAGING	10
TAPE DIMENSION	10
REEL DIMENSION	10
PACKING	11
DRY PACK	12
REFLOW SOLDERING	13
PRECAUTIONS	14
REWORKING	14
CLEANING	14
REVISION HISTORY	15

Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 2/15

DISCLAIMER

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LIFE SUPPORT POLICY

HARVATEK's products are not authorized for use as critical components in life support devices or systems without the express written approval of the President of HARVATEK or HARVATEK INTERNATIONAL. As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 3/15

Product Specifications

	Specification	Material	Quantity
Iv	71 mcd min @20mA / Ta=25 ^o C, Tolerance: $\pm$ 10%		
λ_D	470 nm typ @20mA / Ta=25 ^o C, Tolerance: $\pm$ 0.5nm		
Vf	3.90V max @20mA / Ta=25 ^o C, Tolerance: $\pm$ 0.05 V		
ESD	2000V		
Resin	Water clear	Epoxy resin	
Carrier tape	Per EIA 481-1A specs	Conductive black tape	4000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	HT standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	HT standard	Paper	

Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 4/15

Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of I_v , λ_D and V_f . Each reel has a label identifying its specification; the immediate box consists of a product label as well.

ATTENTION: Electrostatic Discharge (ESD) protection



The symbol to the left denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are **STATIC SENSITIVE devices**. ESD precaution must be taken during design and assembly.

If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Compliance and Certified

ISO9002, QS9000 and ISO14001 Certified

RoHS Compliant



Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 5/15

Label Specifications

HARVATEK			Date: yyyy/mm/dd
CUSTOMER P/N: 			
HARVATEK P/N: 		QTY: PCS 	
LOT NO: 		QC	
IV BIN:	COLOR BIN:	VF:	

Harvatek P/N:

H T - 1 9 1 NB - 5312

Series Name	Emitting Color	Customer Code
HT-191 HT: Harvatek 191: 0603 0.6mm series 1.6 (L) x 0.8 (W) x 0.6 (H) mm	NB: Blue@20mA	5312: Customer Product Code

Lot No.:

1 2 3 4 5 6 7 8 9 10
P 1 2 2 3 0 A - D T

Code 1	Code 2	Code 3	Code 4, 5	Code 6, 7	Code 9	Code 10
	Mfg. Year	Mfg. Month	Mfg. Date	Lots	Resin Color	Packaging
Internal Tracing Code	Z: 2000	1: Jan.	1~31/ (30)	01~99, A,B,C...	C: Clear D: Diffused	T: Tape & Reel
	1: 2001	2: Feb.				
	2: 2002					
	3: 2003	9: Sep.				
		A: Oct. B: Nov. C: Dec.				

Official Product	Product: HT-191NB-5312	Data Sheet No.
Tentative Product	*****	HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 6/15

■ Luminous Intensity (I_v) Bin:

Bin	Luminous Intensity Range (mcd)	
	Minimum	Maximum
Q	71.50	112.50
R	112.50	180.00
S	180.00	285.00

@20A / Ta=25°C, Tolerance: ± 10%

■ Wavelength (λ_D) Bin:

Bin	Wavelength Range (nm)	
	Blue (NB)	
	Min	Max
B	464.0	468.0
C	468.0	472.0
D	472.0	476.0

@20A / Ta=25°C, Tolerance: ± 0.5nm

■ Forward Voltage (V_F) Bin:

Color	Bin Code	Spec. Range
Blue (NB)	-	3.9V max

@20A / Ta=25°C, Tolerance: ± 0.05 V

Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 7/15

Product Characteristics

Absolute Maximum Ratings

Product	Emission Color	P _d (mW)	I _F (mA)	I _{FP} [*] (mA)	V _R (V)	T _{OP} (°C)	T _{ST} (°C)
HT-191NB	Blue	78	20	80	5	-30°C~+85°C	-40°C~+90°C

* Condition for I_{FP} is pulse of 1/10 duty and 0.1msec width

Electro-Optical Characteristics

 $(T_a \text{ } 25^\circ\text{C})$

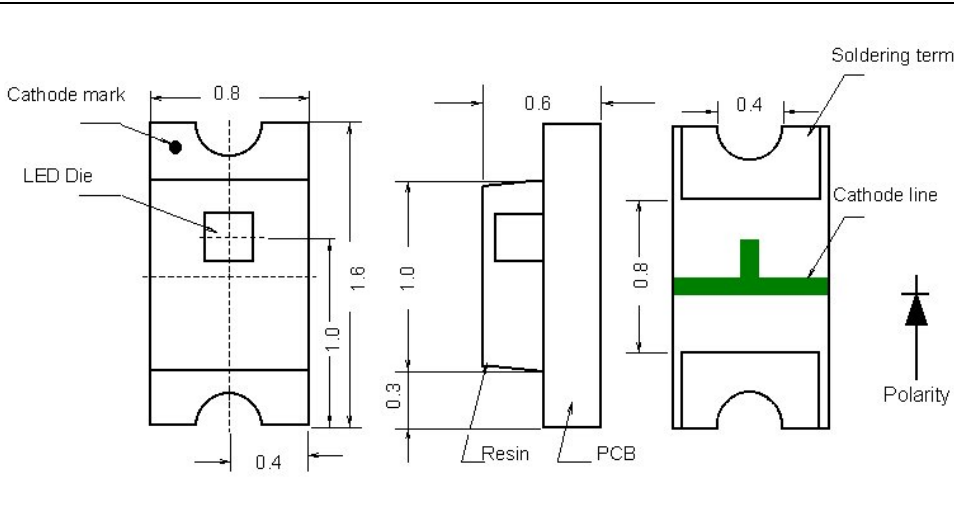
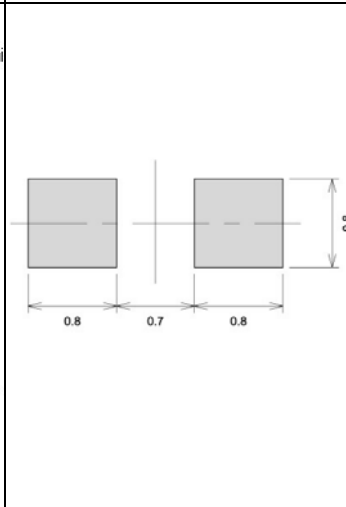
Product	Emission Color	I _F (mA)	V _F (V)		λ(nm)			I _V (mcd)
			typ	max	λ _D	λ _P	Δλ	min
HT-191NB	Blue	20	3.3	3.9	470	468	40	71

* Per NIST standards

Package Outline Dimension

Recommended Soldering Pattern for Reflow Soldering

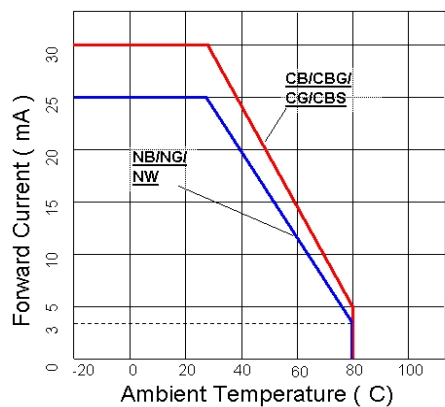
Unit: mm Tolerance: +/-0.1

Outline Dimension	Solder Pattern
 Technical drawing of the LED package showing outline dimensions and assembly details. The drawing includes three views: a top view, a side view, and a front view. The top view shows a rectangular package with a width of 0.8 mm and a height of 1.8 mm. It features a central square LED die with a side length of 0.4 mm, a cathode mark, and a cathode line. The side view shows the package height of 1.0 mm and the resin layer thickness of 0.3 mm. The front view shows the package width of 0.6 mm and the resin layer thickness of 0.4 mm. A polarity arrow points to the cathode line. Labels include: Cathode mark, LED Die, Soldering term, Cathode line, Resin, and PCB.	 Solder pattern diagram showing dimensions for the soldering terminals. It features two square soldering terminals, each with a side length of 0.8 mm. The distance between the centers of the two terminals is 0.7 mm. The distance from the center of each terminal to the edge of the package is 0.8 mm. A polarity arrow points to the cathode line.
Soldering terminals may shift in the x, y direction.	Unit: mm

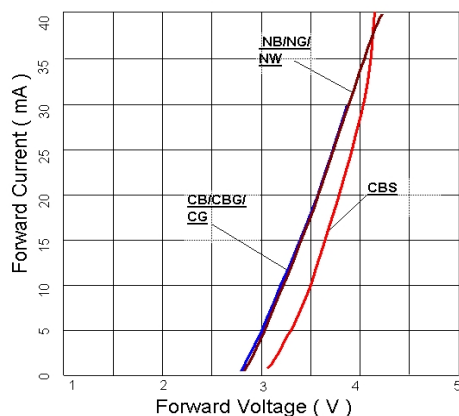
Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 8/15

Characteristic Curves

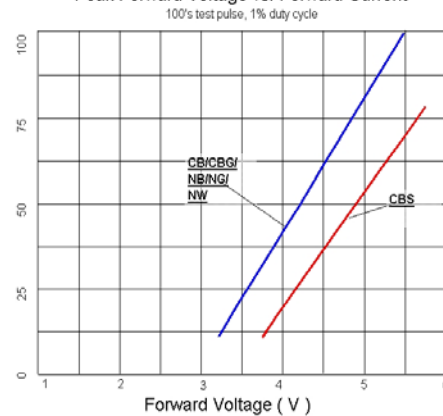
Forward Current vs. Ambient Temperature



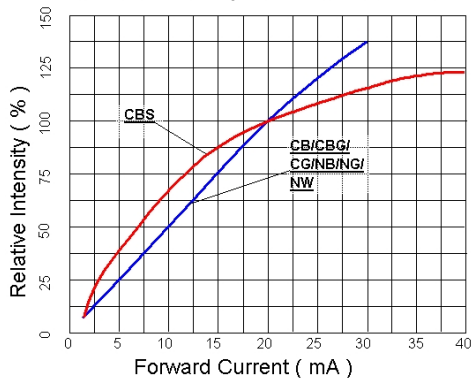
Forward Voltage vs. Forward Current



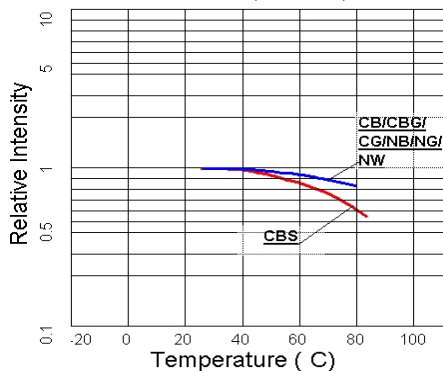
Peak Forward Voltage vs. Forward Current



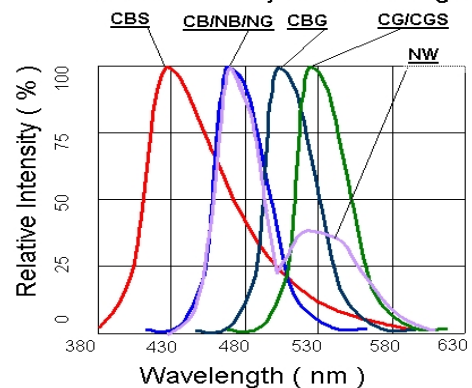
Relative Intensity vs. Forward Current



Relative Intensity vs. Ambient Temperature
Plused 20mA; 300us pulse, 10ms period

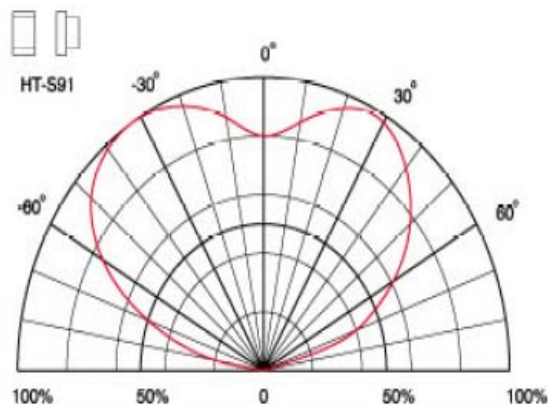


Relative Intensity vs. Wavelength

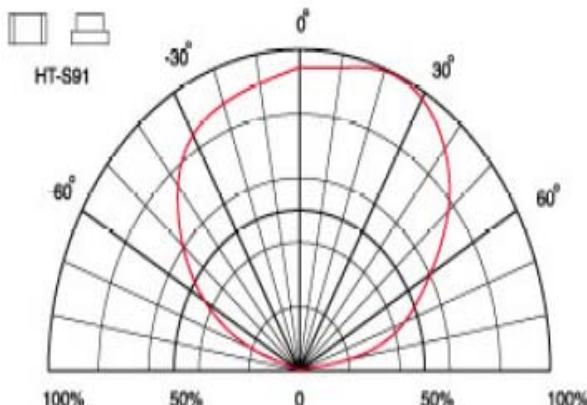


Radiation Pattern

Directive Characteristics



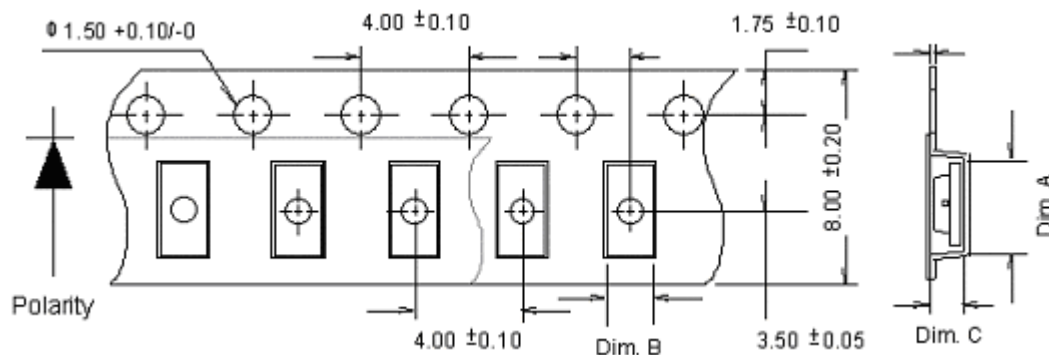
Directive Characteristics



Official Product	Product: HT-191NB-5312	Data Sheet No.
Tentative Product	*****	HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 9/15

Packaging

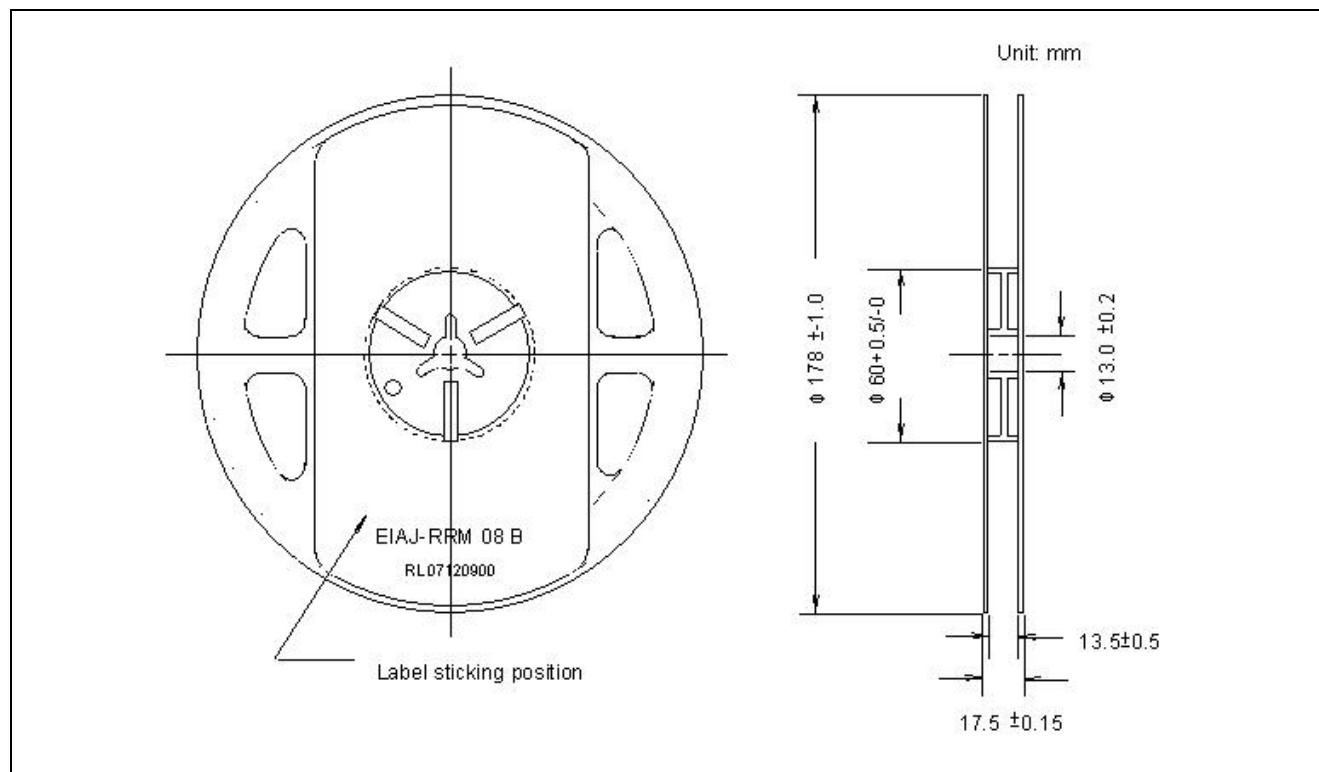
Tape Dimension



Part No.	Dim. A	Dim. B	Dim. C	Q'ty/Reel
HT-191	1.80 $\pm$ 0.10	0.95 $\pm$ 0.10	0.75 $\pm$ 0.10	4K

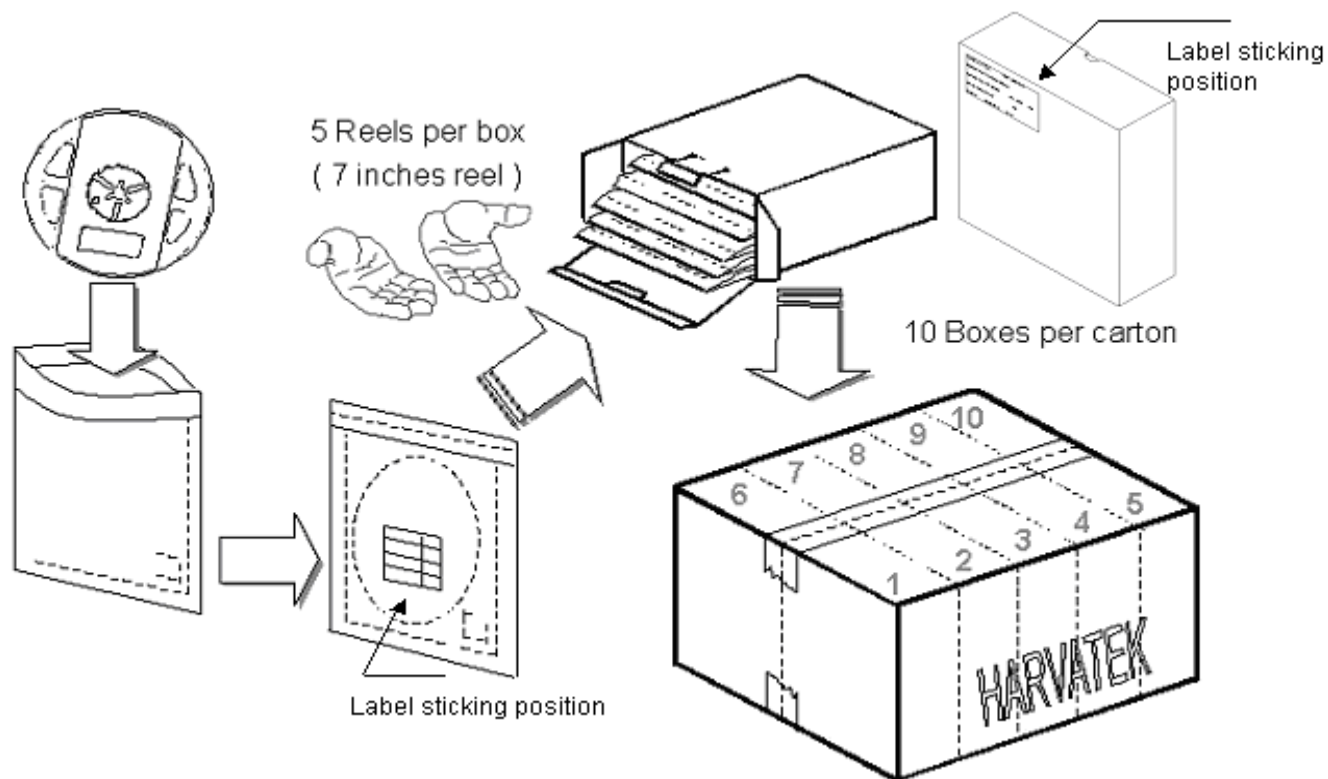
Unit: mm

Reel Dimension



Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 10/15

Packing



5 boxes per carton is available depending on shipment quantity.

	Specification	Material	Quantity
Carrier tape	Per EIA 481-1A specs	Conductive black tape	4000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	HT standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	HT standard	Paper	Non-specified
Others:			
Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, λ_D and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.			

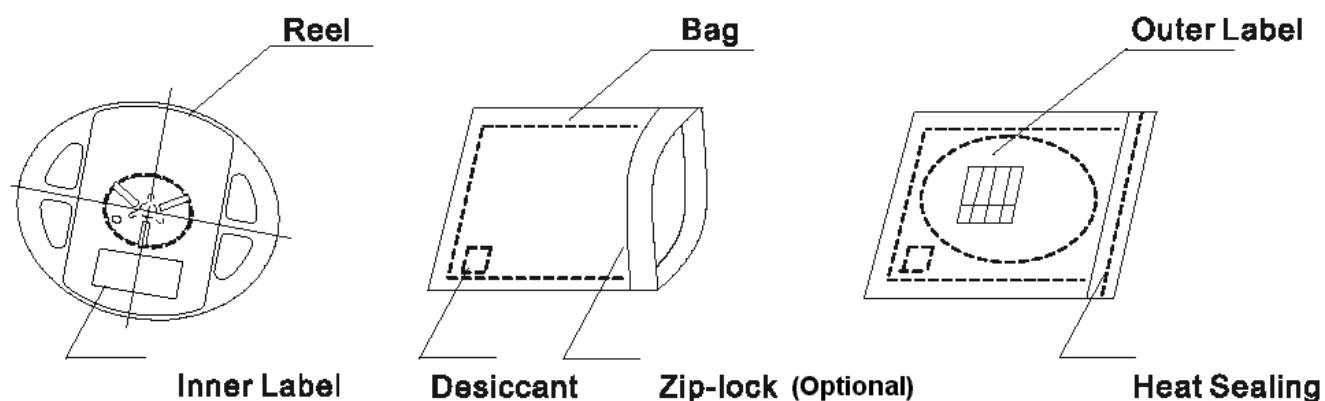
Official Product	Product: HT-191NB-5312	Data Sheet No.
Tentative Product	*****	HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 11/15

Dry Pack

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

The packaging sequence is as follows:

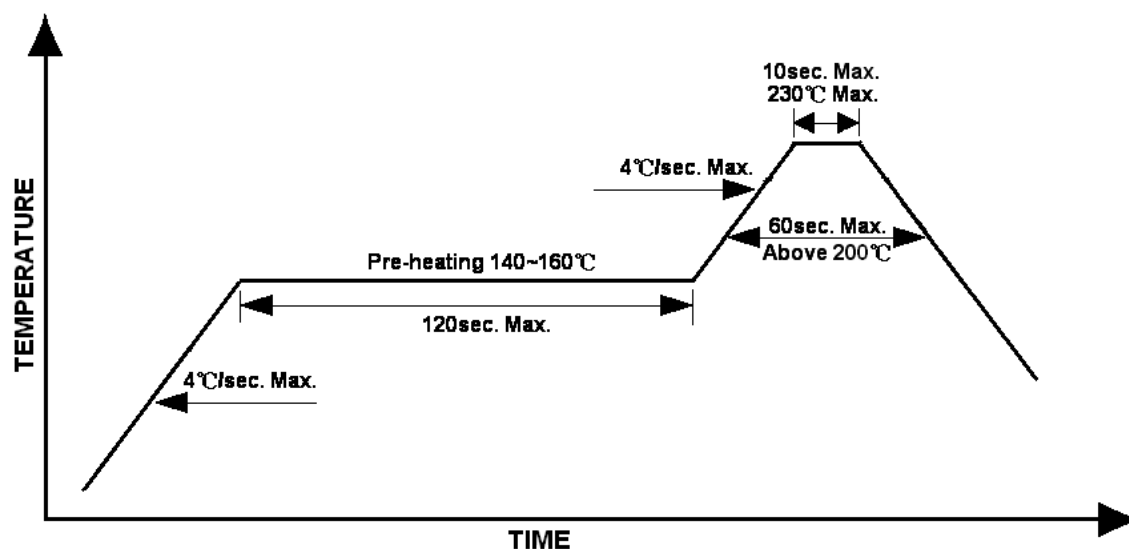


Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 12/15

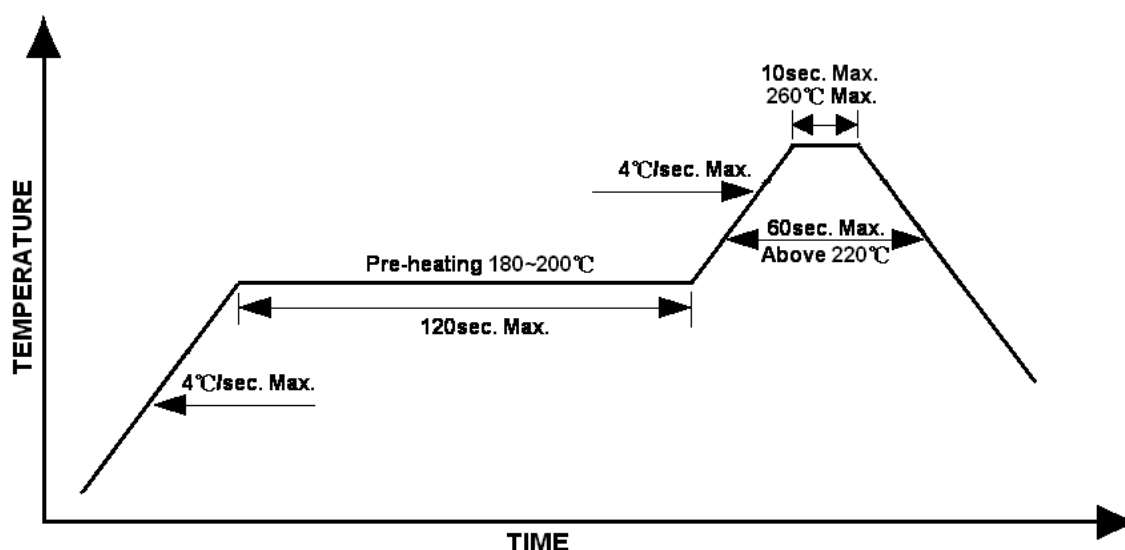
Reflow Soldering

- Recommended tin glue specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):

Lead Solder Profile



Lead-free Solder Profile



Official Product	Product: HT-191NB-5312	Data Sheet No.		
Tentative Product	*****	HT-191NB-5312		
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 13/15

Precautions

1. Avoid exposure to moisture at all times during transportation or storage.
2. Anti-Static precaution must be taken when handling GaN, InGaN, and AlInGaP products.
3. It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage beyond the specified limit.
4. Avoid operation beyond the limits as specified by the absolute maximum ratings.
5. Avoid direct contact with the surface through which the LED emits light.
6. If possible, assemble the unit in a clean room or dust-free environment.

Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min

Cautions of Pick and Place

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.

Official Product	Product: HT-191NB-5312			Data Sheet No.
Tentative Product	*****			HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 14/15

Revision History

Changes since last revision	Page	Version No.	Revision Date
Initial Release - 5312		1.0	07-29-2009

Official Product	Product: HT-191NB-5312		Data Sheet No.
Tentative Product	*****		HT-191NB-5312
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0	Page 15/15