

**Harvatek Surface Mount LED Data Sheet
HT-191YG-5310**

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
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DISCLAIMER	3
PRODUCT SPECIFICATIONS	4
LABEL SPECIFICATIONS	6
PRODUCT CHARACTERISTICS	9
ABSOLUTE MAXIMUM RATINGS	9
ELECTRO-OPTICAL CHARACTERISTICS	9
PACKAGE OUTLINE DIMENSION	9
RECOMMENDED SOLDERING PATTERN FOR REFLOW SOLDERING	9
CHARACTERISTIC CURVES FOR YG	10
CHARACTERISTIC CURVES FOR ALL COLORS (RADIATION PATTERN)	11
PACKAGING	12
TAPE DIMENSION	12
REEL DIMENSION	13
PACKING	14
DRY PACK	15
REFLOW SOLDERING	16
PRECAUTIONS	17
REWORKING	17
CLEANING	17
REVISION HISTORY	18

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 2/18

DISCLAIMER

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LIFE SUPPORT POLICY

HARVATEK's products are not authorized for use as critical components in life support devices or systems without the express written approval of the President of HARVATEK or HARVATEK INTERNATIONAL. As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 3/18

Product Specifications

Product	Emission Color	Technology	Test Current I_F (mA)	Luminous Intensity I_V (mcd)	Forward Voltage V_F (V)	Orderable Part Number
HT-191YG	Yellow Green	GaP	20	11.2 typ	2.2 typ	HT-191YG-5310

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 4/18

	Specification	Material	Quantity
Resin	Clear Diffused	Epoxy resin	
Carrier tape	Per EIA 481-1A specs	Conductive black tape	4000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	HT standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	HT standard	Paper	

Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of I_V , λ_D and V_f . Each reel has a label identifying its specification; the immediate box consists of a product label as well.

ATTENTION: Electrostatic Discharge (ESD) protection



The symbol to the left denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaP based chips are **STATIC SENSITIVE devices**. ESD precaution must be taken during design and assembly.

If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Compliance and Certified

ISO9002, QS9000 and ISO14001 Certified

RoHS Compliant



Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 5/18

HARVATEK			Date: yyyy/mm/dd
CUSTOMER P/N: 			
HARVATEK P/N: 	QTY:	PCS	
LOT NO: 			QC
IV BIN:	COLOR BIN:	VF:	

H T - 1 9 1 YG- 5310

Series Name	Emitting Color	Customer Code
HT-191 HT: Harvatek 191: 0603 0.6mm series 1.6 (L) x 0.8 (W) x 0.6 (H) mm Viewing Angle: 130°	YG YG: Yellow Green	5310 Customer Product Code

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 6/18

Lot No.:

1 2 3 4 5 6 7 8 9 10
P 1 2 2 3 0 A - D T

Code 1	Code 2	Code 3	Code 4, 5	Code 6, 7	Code 9	Code 10
	Mfg. Year	Mfg. Month	Mfg. Date	Lots	Resin Color	Packaging
Internal Tracing Code	Z: 2000 1: 2001 2: 2002 3: 2003	1: Jan. 2: Feb. 9: Sep. A: Oct. B: Nov. C: Dec.	1~31/ (30)	01~99, A,B,C...	C: Clear D: Diffused	T: Tape & Reel

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 7/18

■ Luminous Intensity (Iv) Bin:

Bin	Luminous Intensity Range (mcd)		Bin	Luminous Intensity Range (mcd)	
	Minimum	Maximum		Minimum	Maximum
K1	7.2	9.0	K2	9.0	11.2
L1	11.2	14.2	L2	14.2	18.0

@20mA / Ta=25°C, Tolerance: $\pm 10\%$

■ Wavelength (λ_D) Bin:

Bin	Wavelength Range (nm)	
	Yellow Green (YG)	
	Min	Max
-		
C	567.5	570.5
D	570.5	573.5
-		

@20mA / Ta=25°C, Tolerance: $\pm 0.5\text{nm}$

■ Forward Voltage (V_F) Bin:

Color	Bin Code	Spec. Range
Standard Bright (YG)	-	2.6 V max

@20mA / Ta=25°C, Tolerance: $\pm 0.05\text{ V}$

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 8/18

Product Characteristics

Absolute Maximum Ratings

Product	Emission Color	P _d (mW)	I _F (mA)	I _{FP} * (mA)	V _R (V)	T _{OP} (°C)	T _{ST} (°C)
HT-191YG	Yellow Green	65	25	100	5	-30°C~+85°C	-40°C~+90°C

* Condition for I_{FP} is pulse of 1/10 duty and 0.1msec width

Electro-Optical Characteristics

(T_a 25 °C)

Product	Emission Color	I _F (mA)	V _F (V)		λ(nm)			I _V (mcd)	
			typ	max	λ _D	λ _P	Δλ	min	typ
HT-191YG	Yellow Green	20	2.2	2.6	573	568	30	7.2	11.2

* Per NIST standards

Package Outline Dimension

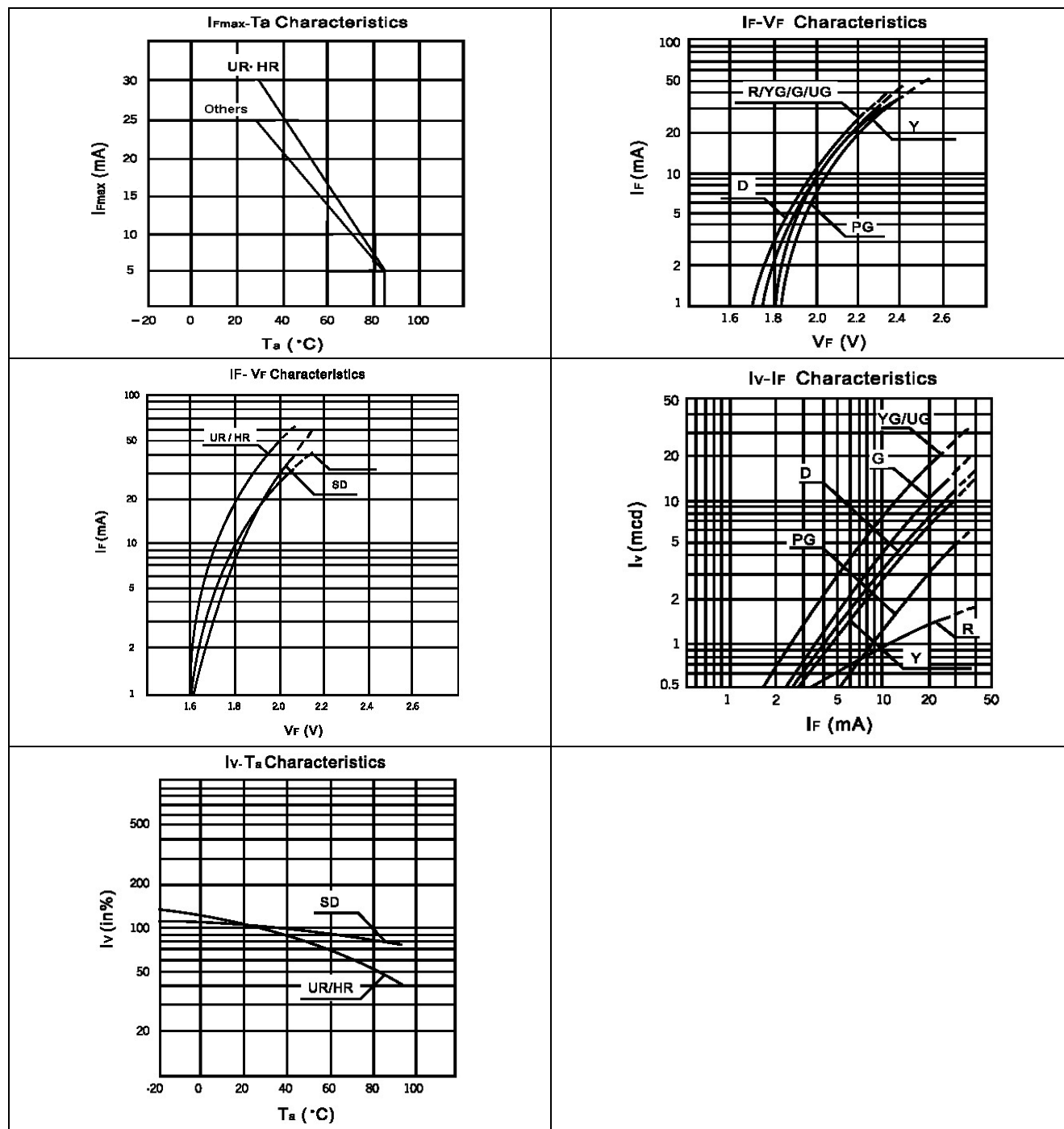
Recommended Soldering Pattern for Reflow Soldering

Unit: mm Tolerance: +/-0.1

Outline Dimension	Solder Pattern
Soldering terminals may shift in the x, y direction.	Unit: mm

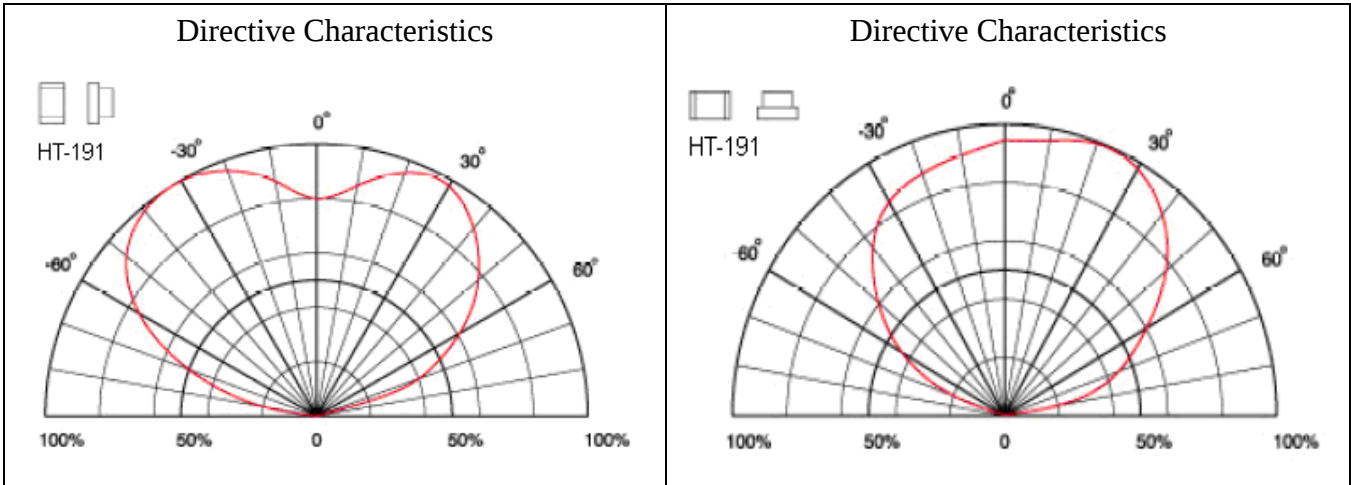
Official Product	Product: HT-191YG-5310	Data Sheet No.
Tentative Product	*****	HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 9/18

Characteristic Curves for YG



Official Product	Product: HT-191YG-5310	Data Sheet No.
Tentative Product	*****	HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 10/18

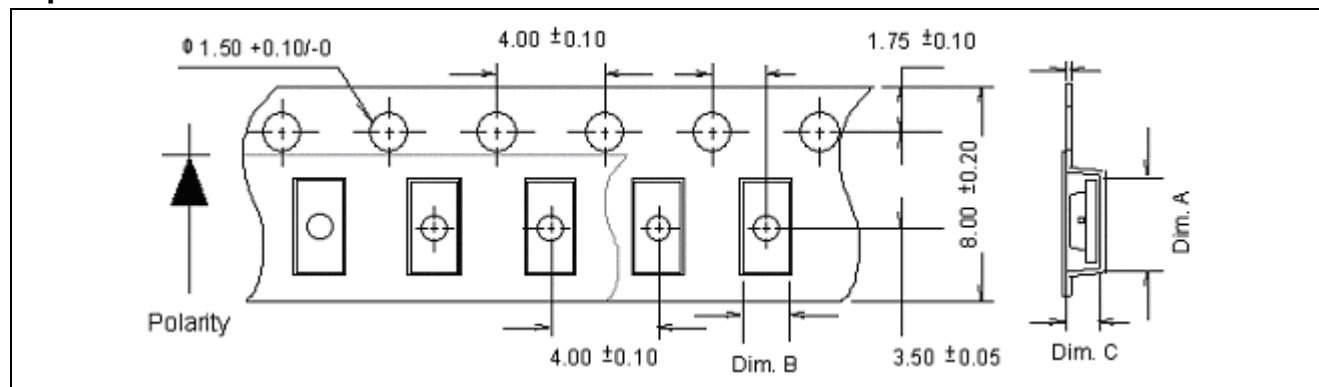
Characteristic Curves for All Colors (Radiation Pattern)



Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 11/18

Packaging

Tape Dimension

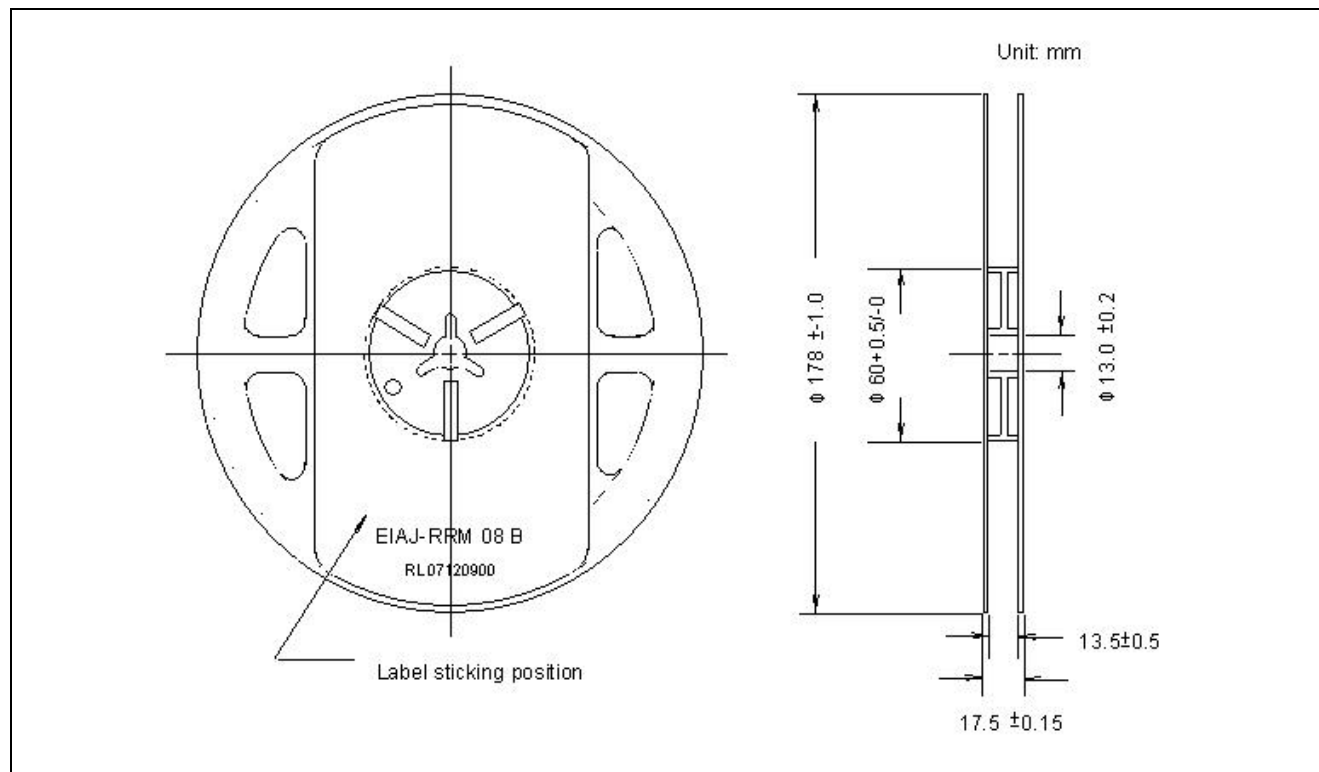


Part No.	Dim. A	Dim. B	Dim. C	Q'ty/Reel
HT-191	1.80 ± 0.10	0.95 ± 0.10	0.75 ± 0.10	4K

Unit: mm

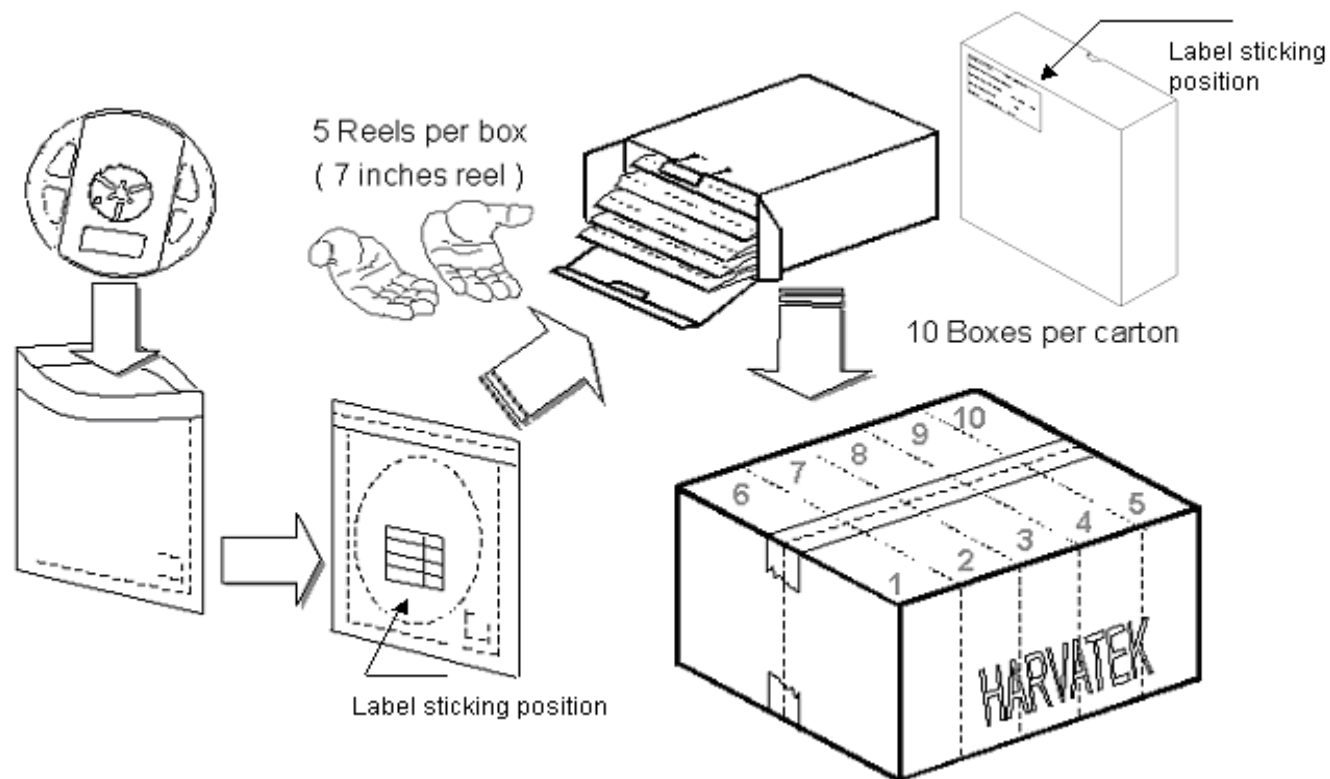
Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 12/18

Reel Dimension



Official Product	Product: HT-191YG-5310	Data Sheet No.
Tentative Product	*****	HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 13/18

Packing



5 boxes per carton is available depending on shipment quantity.

	Specification	Material	Quantity
Carrier tape	Per EIA 481-1A specs	Conductive black tape	4000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	HT standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	HT standard	Paper	Non-specified
Others:			
Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, λ_D and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.			

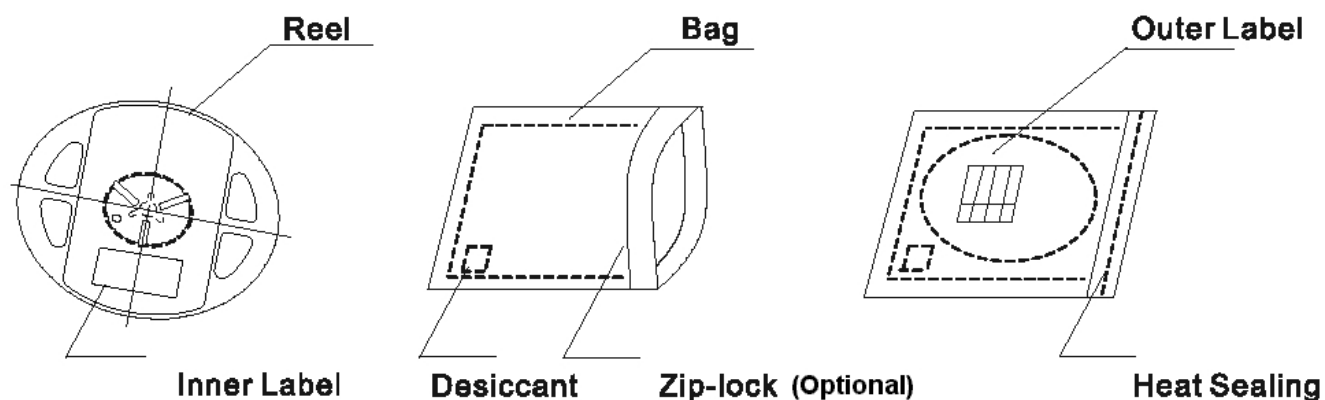
Official Product	Product: HT-191YG-5310	Data Sheet No.
Tentative Product	*****	HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 14/18

Dry Pack

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

The packaging sequence is as follows:

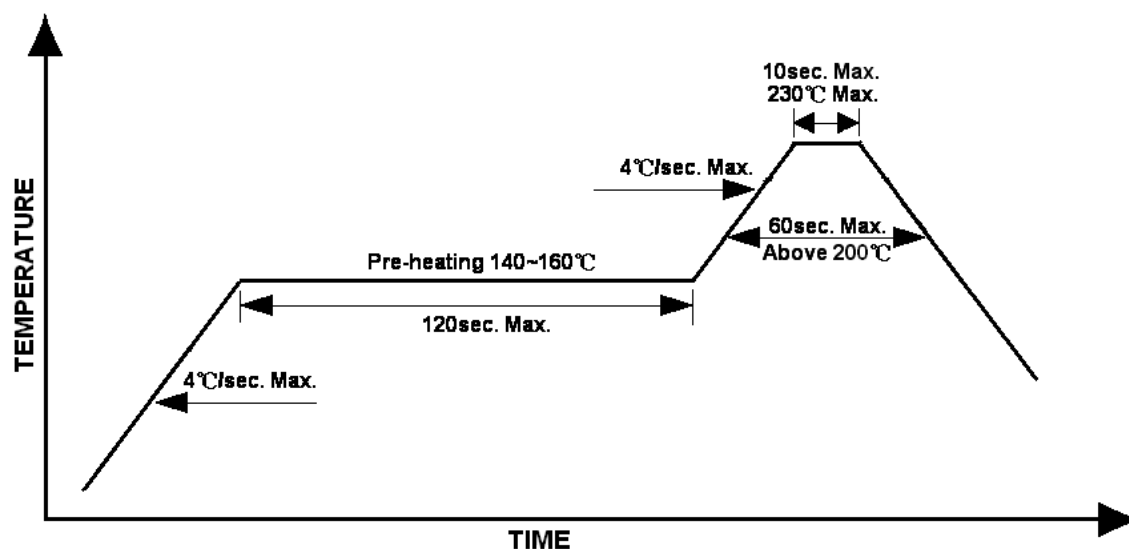


Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 15/18

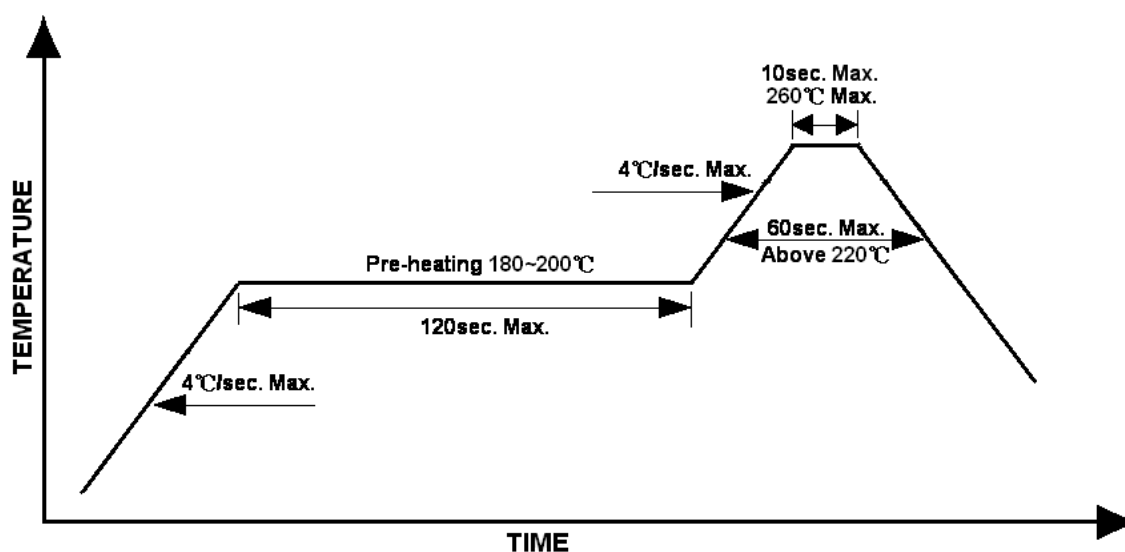
Reflow Soldering

- Recommended tin glue specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):

Lead Solder Profile



Lead-free Solder Profile



Official Product	Product: HT-191YG-5310	Data Sheet No.
Tentative Product	*****	HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0
		Page 16/18

Precautions

1. Avoid exposure to moisture at all times during transportation or storage.
2. Anti-Static precaution must be taken when handling GaN, InGaN, and AlInGaP products.
3. It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage beyond the specified limit.
4. Avoid operation beyond the limits as specified by the absolute maximum ratings.
5. Avoid direct contact with the surface through which the LED emits light.
6. If possible, assemble the unit in a clean room or dust-free environment.

Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min

Cautions of Pick and Place

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.

Official Product	Product: HT-191YG-5310			Data Sheet No.
Tentative Product	*****			HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.		July 29, 2009	Version of 1.0	Page 17/18

Revision History

Changes since last revision	Page	Version No.	Revision Date
New release of stamp off 5310		1.0	07-29-2009

Official Product	Product: HT-191YG-5310		Data Sheet No.
Tentative Product	*****		HT-191 YG-5310
Specifications are subject to change without notice. Data and drawings herein are copyrighted.	July 29, 2009	Version of 1.0	Page 18/18